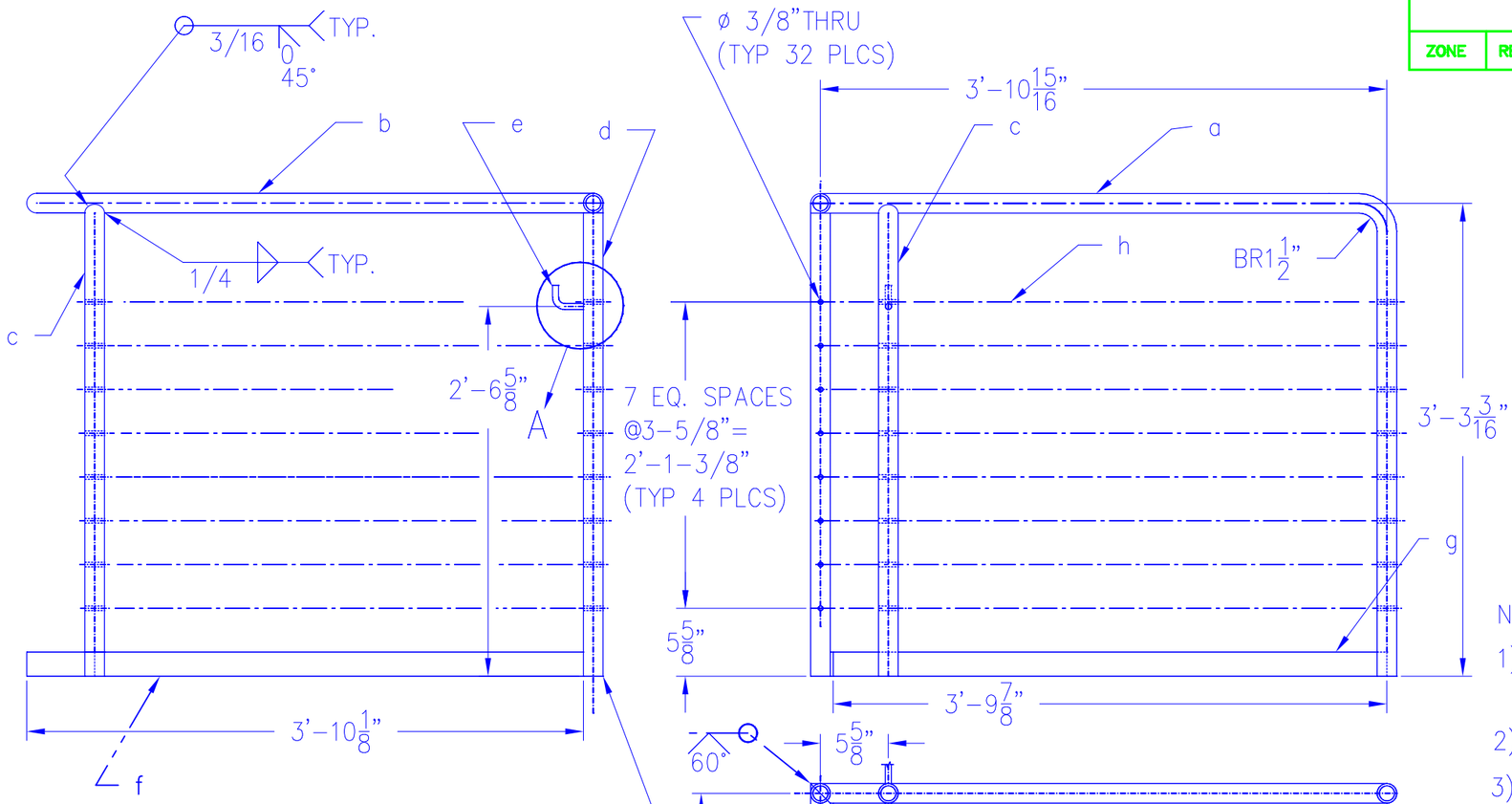

REVISIONS				
ZONE	REV	DESCRIPTION	DATE	APPROVED

MARK	QTY.	DESCRIPTION	IN.	COMMENTS
7A		GUARDRAIL		
a	1	PIPE 1 1/4"(A53)	90	SCHEDULE 80
b	1	PIPE 1 1/4"(A53)	50	SCHEDULE 80
c	2	PIPE 1 1/4"(A53)	41	SCHEDULE 80
d	1	PIPE 1 1/4"(A53)	41	SCHEDULE 80
e	2	BAR RD 1/2"DIA	5	ASTM-A36
f	1	BAR FL 2 X 1/4"	47	ASTM-A36
g	1	BAR FL 2 X 1/4"	48	ASTM-A36
h	16	CABLE ASSY	ø 3/16"	SEE NOTE 5

NOTES:

1) UNLESS OTHERWISE NOTED, ALL FRACTIONAL DIMENSIONS TO ADHERE TO A TOLERANCE OF +/- 1/8".

2) REMOVE ALL BURRS AND SHARP EDGES.

3) ALL PIPE ENDS TO HAVE A 3/16"X 45°CHAMFER TO ACCOMODATE BEVEL FIELD WELD.

4) ALL WELDING IN ACCORDANCE WITH THE LATEST EDITION OF AWS D.1.1 GRIND SMOOTH ALL WELDED CONNECTIONS.

5) CONSISTS OF 3/16"S.S.CABLE(TYPE 316,1x19) WITH BUTTON END TERMINAL ONE END & THREADED TERMINAL ON OTHER.USE WASHER, STL. HX HD NUT &CAP NUT. LENGTH TO BE DETERMINED.

6) POWDER COAT FINISH.

SCALE FACTOR:12

(THREE REQ'D) GUARDRAIL MK.7A

WRIGHT MANUFACTURING,LLC
7474 S.E. Johnson Cr. Blvd. Portland,OR 97206
503-774-9689 FAX 503-774-9691

JOB:

DRAWN BY: W. GEIER-CADDHAUS

DATE: 10/26/06

SCALE: 1"=1'

DWG.# 7

SHT:1of 1

FNAME

REVDATE